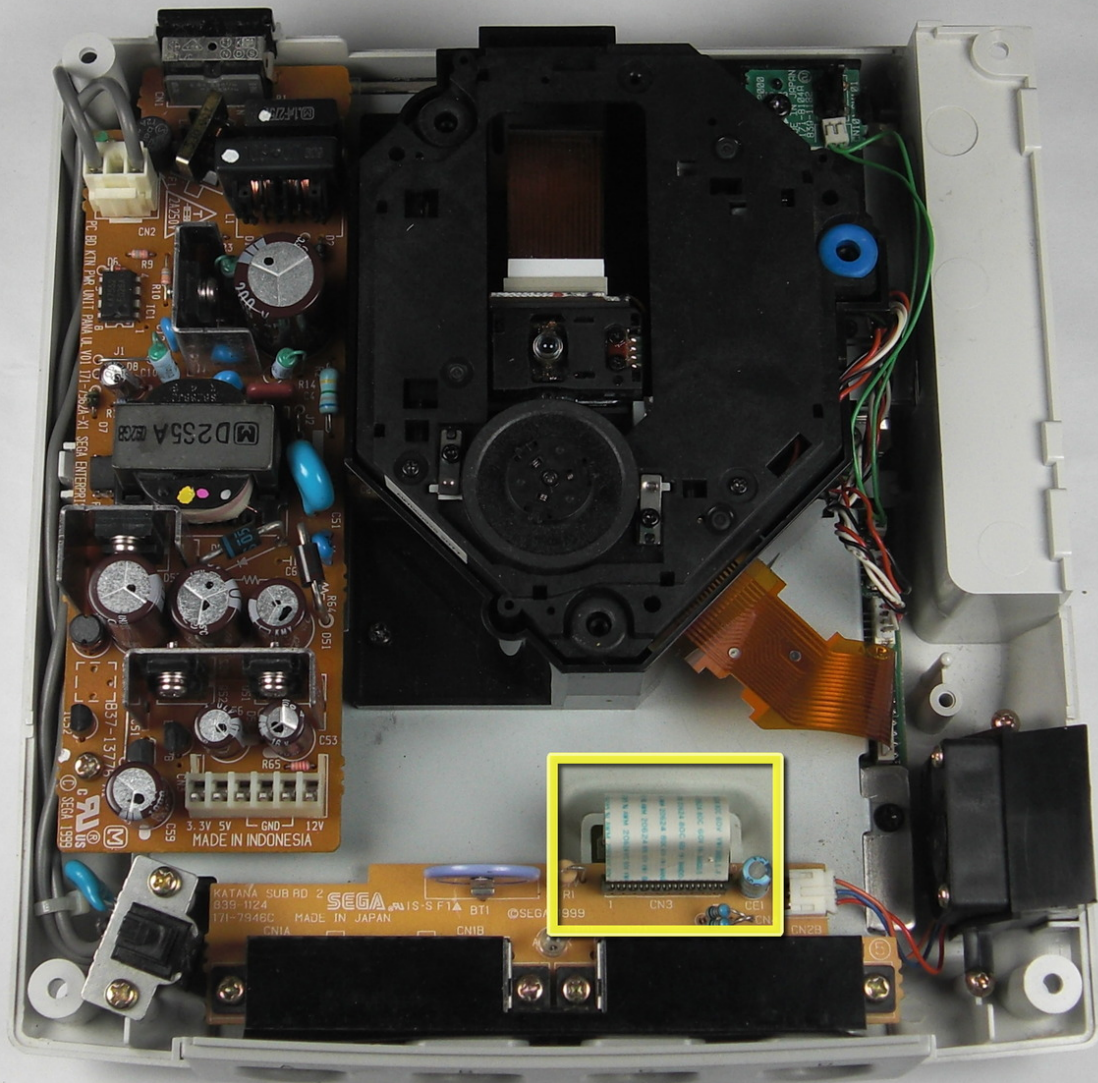




Sega Dreamcast Controller Port Replacement

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INTRODUCTION

A guide to remove the GD-ROM from the Sega Dreamcast.



TOOLS:

- [Phillips #2 Screwdriver](#) (1)
-

Step 1 — Expansion Bay



⚠️ Verify that the console is disconnected from the AC outlet before you begin.

- Flip the console over on its back.
- Take note of your model number, in case replacement parts are needed.

Step 2



- Remove the expansion bay by applying pressure to the small clip on the expansion bay while prying it away from the console.

Step 3 — Top Cover



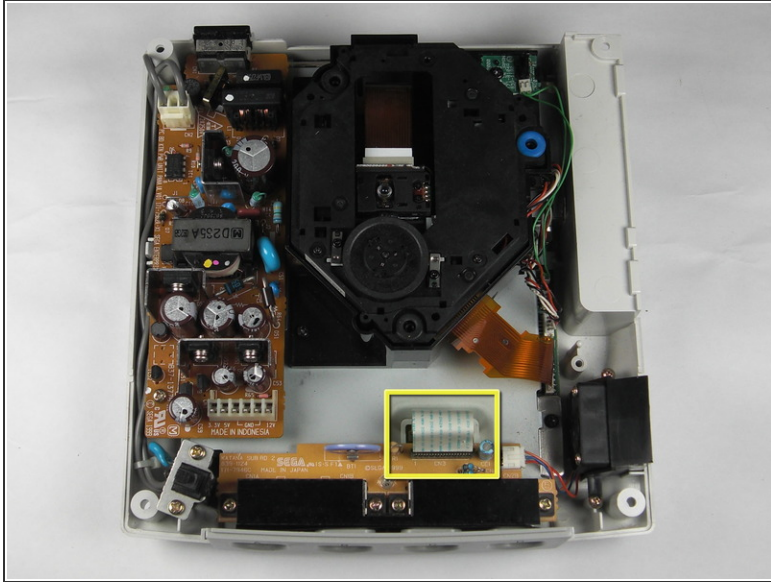
- **Locate and remove all four black 12mm Phillips #02 screws** from the underside of the console.
- ⓘ The fourth screw is hidden under the expansion bay if it has not already been removed.

Step 4



- ⚠ Be careful that the internal components do not topple out.
- **Flip the console topside up.**
- **Remove the top cover** of the chassis by gently lifting the upper portion of the console.

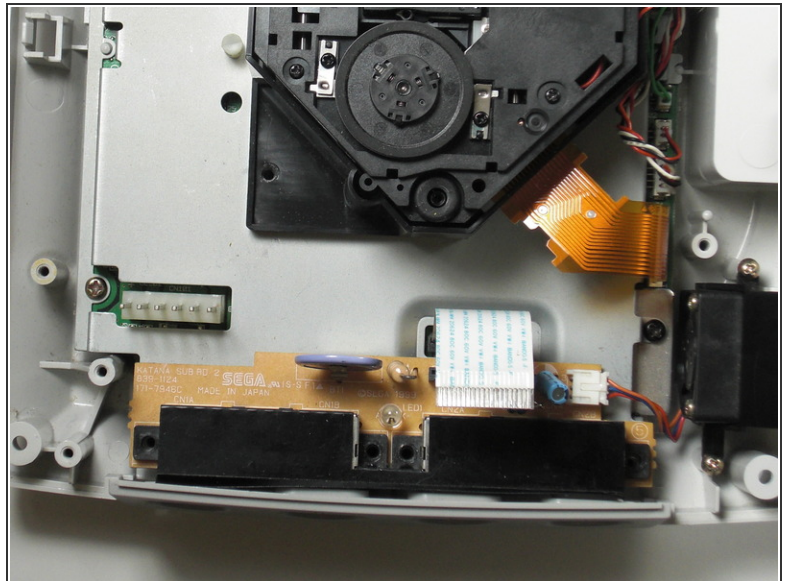
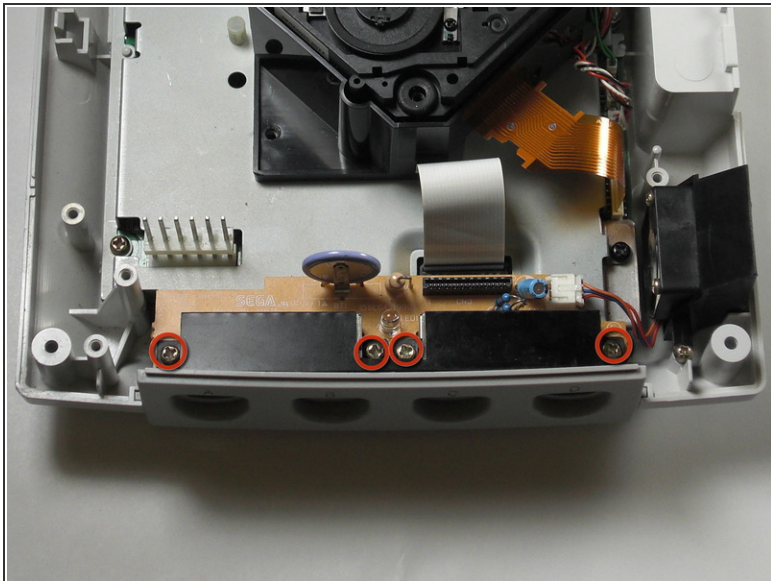
Step 5 — Controller Port



⚠ Be gentle with the white controller cable as it can be a bit fragile.

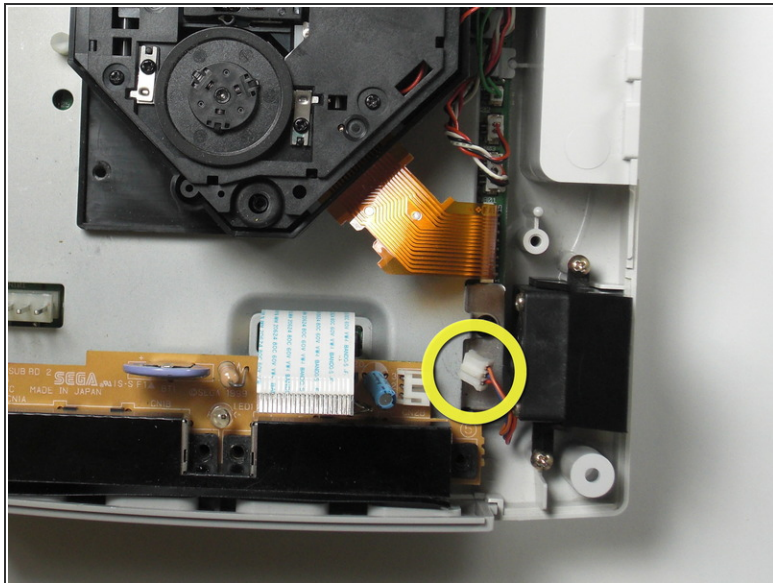
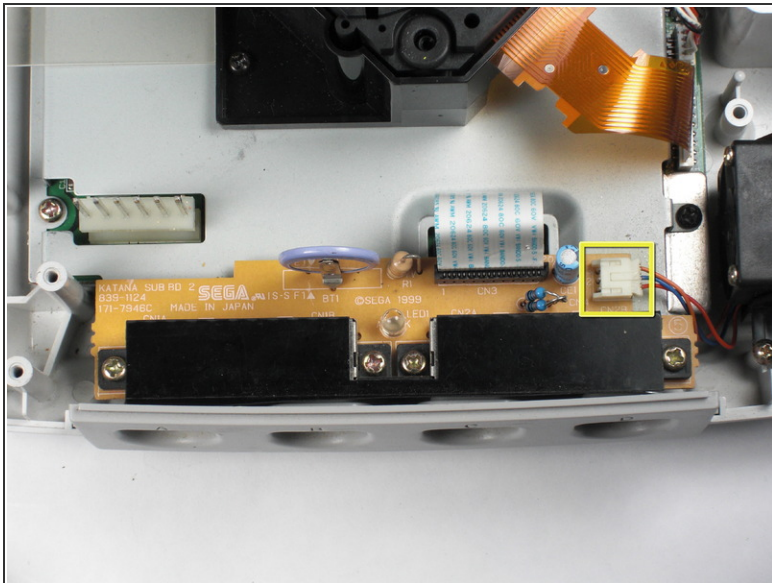
- **Disconnect the white controller cable** by gently pulling the the cable while wiggling it back and forth until it detaches from the controller board.

Step 6



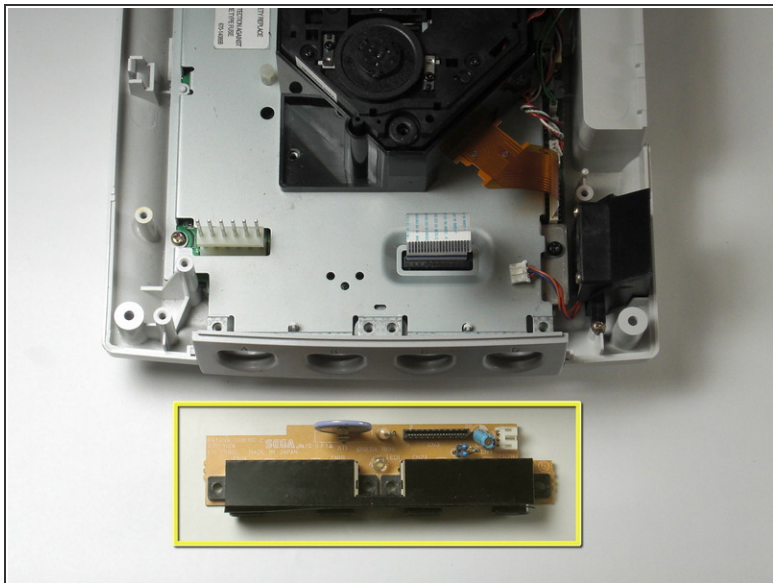
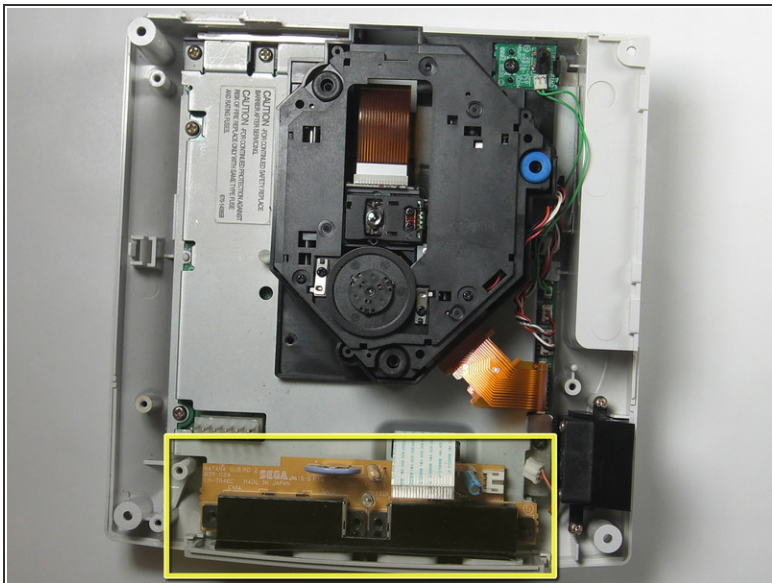
- **Remove the four 14mm Philips #02** located on the controller board.

Step 7



- **Disconnect the white fan header** from the controller port

Step 8



- **Remove the controller board** by lifting it up from the controller port.

To reassemble your device, follow these instructions in reverse order.

